



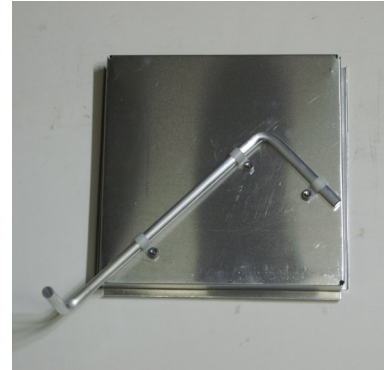
Manufacturing Attractive Bird Products

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Quad Feeder

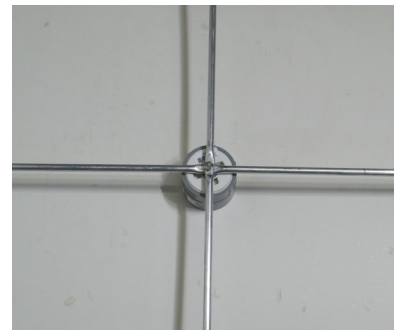
Step 1: In the vicinity of your martin houses, dig a hole 9" in diameter and 24" deep.

Step 2: Lay the tray, with bottom side up, on a flat surface. Slide three nylon clips onto the aluminum arm aligning the clip with the predrilled holes in the tray. Insert three 3/8" bolts through the holes in the tray and into the nylon clip. Secure each bolt with a hex nut. Repeat this step for the remaining three trays.



Step 3: Identify the top section of pole by finding the eight predrilled holes. Attach the four arm brackets to the top end of this pole section using two 3/4" screws per bracket.

Step 4: Insert the 1/4" x 1-1/4" hex bolt through the two top perch rods. Then under the top perches, slide a 3/8" flat washer and a 3/8" hex nut onto the 1-1/4" bolt. Thread the 1-1/4" bolt, with perch rods, washer and nut into the top cap for the pole.



Step 5: Slide the top cap onto the top end of the pole as shown in photo. Top cap is held by friction.

Step 6: Slide the coupler onto the bottom of this top section pole.

Step 7: In the hole the was dug in step 1, stand the bottom section of pole in the center of your hole. Bottom section of pole has no holes so you can put either end into the cement. Fill the hole the wet premix cement to ground level.

Step 8: After the cement has cured, slide the coupler with top section of pole onto the pole section that is cemented into the ground. Secure coupler with 3/4" screws at the predrilled holes.



Step 9: Fill the trays with egg shells, oyster shells or anything of your choice before inserting the tray arm into the attached arm brackets. There is a possibility that a purple martin could get a toenail caught in the corner of the tray. To prevent this from happening, caulk the corners of the trays.